

# Glyptal Inc.

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## PRODUCT DATA SHEET 1202

### DESCRIPTION

GLYPTAL 1202 INSULATING VARNISH is a clear air-drying, insulating, and finishing varnish designed for applications where oil, moisture, and acid-resistant coatings are desired. This fast-drying, synthetic-resin-type varnish is often used as a final coat over other varnishes, giving a hard, glossy protective coating. GLYPTAL 1202 Varnish has excellent heat resistance and will operate as a finish coat at temperatures up to 145 °C on an apparatus that is not flexed. Although primarily an air-drying varnish, the oil, moisture, acid, and salt water resistance are greatly improved by baking. GLYPTAL 1202 has excellent adhesion to most materials. It has excellent dip tank stability where the proper thinners are used.

### PRODUCT DETAILS

Percent Solid by Weight	50% ± 2
Viscosity @ 25 °C (MacMichael), average	230 cps
Solvent System	Xylene
Specific Gravity @ 25 °C, average	0.98
Flash Point (Pensky-Martens)	62 °F
Air-Drying Time, tack free, average	1 hour (1 mil dry film)

### Typical Cured Properties

Dielectric Strength – Dry (ASTM D115-55)	2500 vpm
Dielectric Strength – 24 hours in water	600 vpm
Chemical Resistance	
Oil (Transil)	Excellent
Water	Good
Salt Water	Good
Acid	Good
Alkali	Fair

### APPLICATIONS

GLYPTAL 1202 is suggested as a general-purpose insulating and finishing varnish for form and random-wound coils, stators, armatures, and most other types of electrical apparatuses. It is excellent for giving an oil-resistant finish coating over inexpensive asphalt varnishes.