

22.5 mm Push Buttons

Product Overview



Bulletin 800F Plastic and Metal Operators

- 22.5 mm mounting hole
- IP65/66, Type 4/4X/13
- Internationally rated operators

Table of Contents

See below.

TABLE OF CONTENTS

| Description | Page |
|---|-------|
| Specifications | 10-67 |
| Quick Selection | 10-70 |
| Push Buttons, Momentary | |
| Non-Illuminated — Flush, Extended, Guarded..... | 10-73 |
| Non-Illuminated — with Two-Color Molded Legend Caps.... | 10-74 |
| Illuminated — Flush, Extended, Guarded..... | 10-75 |
| Push Buttons, Alternate Action | |
| Non-Illuminated — Flush..... | 10-76 |
| Illuminated — Flush..... | 10-76 |
| Pilot Light Operators | 10-77 |
| Selector Switches | |
| Non-Illuminated, 2-Position..... | 10-78 |
| Illuminated, 2-Position..... | 10-79 |
| Non-Illuminated, 3-Position..... | 10-80 |
| Illuminated, 3-Position..... | 10-81 |
| Non-Illuminated, 4-Position..... | 10-82 |
| Key Selector Switches | |
| 2-Position | 10-83 |
| 3-Position | 10-84 |
| Emergency Stop Operators | |
| Twist-to-Release and Push-Pull Mushroom Operators | |
| Non-Illuminated | 10-85 |
| Illuminated | 10-85 |
| Key Release Mushroom Operators | 10-85 |
| Push-Pull Mushroom Operator, 3-Position | 10-89 |
| Momentary Mushroom Operators | |
| Non-Illuminated..... | 10-90 |
| Illuminated..... | 10-91 |

| Description | Page |
|--|--------|
| Multi-Function Operators | |
| 2-Function, Momentary, Non-Illuminated | 10-92 |
| 2-Function, Momentary, Illuminated | 10-93 |
| 3-Function, Momentary, Non-Illuminated | 10-94 |
| Reset Operators | 10-95 |
| Single-Turn Potentiometer Assembly | 10-96 |
| Key Operated Selector Switch — SensEject™ | 10-96 |
| Selector Push Button Operators | 10-97 |
| Toggle Switch Operators | 10-98 |
| Back-of-Panel Components | |
| Contact Blocks..... | 10-99 |
| Power Modules | 10-99 |
| Power Modules with Contact Blocks..... | 10-100 |
| Enclosures | 10-103 |
| Assembled Stations | 10-103 |
| Assembled Stations with DeviceNet | 10-105 |
| Pendant Stations | 10-106 |
| Accessories | |
| Miscellaneous | 10-107 |
| Guards | 10-109 |
| Locking Attachments..... | 10-110 |
| Replacement Lamps | 10-111 |
| Color Caps, Lenses, Diffusers without Text | 10-112 |
| Two-Color Molded Legend Caps..... | 10-113 |
| E-Stop Legends..... | 10-113 |
| Legend Plates..... | 10-114 |
| Custom Laser-Engraved Caps/Diffusers..... | 10-115 |
| Legend Text..... | 10-116 |
| Approximate Dimensions | 10-120 |

Bulletin 800FP Plastic Operators

- IP65/66, Type 4/4X/13
- Engineering grade thermoplastics
- Chemical-resistant for harsh environments



Bul. 800FP Plastic Operators

Bulletin 800FM Metal Operators

- IP65/66, Type 4/13
- Die-cast metal construction
- Chrome-plated



Bul. 800FM Die-Cast Metal Operators



Overview, Continued

3-Across x 2-Deep Back-of-Panel (6 Circuits Max.)

- Rugged snap-fit design for plastic or metal latch
- Stackable contact blocks
- Rotating collar for easy one-hand latch removal
- Color-coded contact block plungers for contact identification

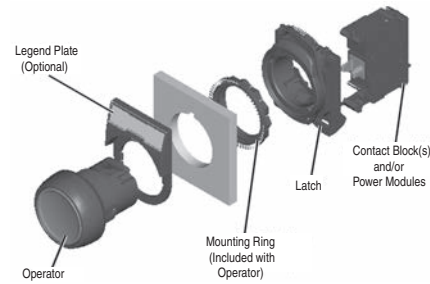


Plastic Latch with Contact Block



Metal Latch with Contact Block

Assembly Overview



Specifications*

Front-of-Panel (Operators)

| Description | | Mechanical Ratings | |
|---|-------------------|---|-----------------------------|
| | | Plastic (Bulletin 800FP) | Metal (Bulletin 800FM) |
| Vibration (assembled to panel) | | Tested at 10...2000 Hz, 1.52 mm displacement (peak-to-peak) max./10 G max. for 3 hr duration, no damage | |
| Shock | | Tested at 1/2 cycle sine wave for 11 ms; no damage at 100 G | |
| Degree of protection* | | IP65/66 (Type 3/3R/4/4X/12/13) | IP65/66 (Type 3/3R/4/12/13) |
| Mechanical durability per EN 60947-5-1 (Annex C) | 10 000 000 Cycles | Momentary push buttons, momentary mushroom | |
| | 1 000 000 Cycles | Multi-function, selector switch, key selector switch, selector jog, SensEject™ key selector switch | |
| | 500 000 Cycles | Non-illuminated push-pull E-stop‡ | |
| | 300 000 Cycles | Twist-to-release E-stop, illuminated push-pull E-stop‡, alternate action push buttons | |
| | 100 000 Cycles | Potentiometer, toggle switch | |
| Operating forces (typical with one contact block) | | Flush/extended = 5 N, E-stop = 36 N Mushroom = 9 N | |
| Operating torque (typical application with one contact block) | | Selector switch = 0.25 N•m (2.2 lb•in) | |
| Mounting torque | Plastic | 1.7 N•m (15 lb•in) | |
| | Metal | 4.4 N•m (40 lb•in) | |
| Environmental | | | |
| Temperature range (operating) | | -25...+70 °C (-13...+158 °F)§ | |
| Temperature range (short term storage) | | -40...+85 °C (-40...+185 °F) | |
| Humidity | | 50...95% RH from 25...60 °C (77...140 °F) | |

* Performance Data — see page Important-3 of the Industrial Controls catalog.

⊛ Momentary mushroom operators are IP65. Plastic keyed operators are IP66, Type 4/13; not Type 4X.

‡ Limit of four contact blocks max. for these devices.

§ Operating temperatures below 0 °C (32 °F) are based on the absence of freezing moisture and liquids, UL Recognized to 55 °C (131 °F) - Incandescent module max. 40 °C (104 °F).

Product Certifications

| | |
|----------------------------------|--|
| Certifications | UR/UL, CSA, CCC, CE |
| Standards Compliance — CE Marked | NEMA ICS-5; UL 508, EN ISO 13850, EN 60947-1, EN 60947-5-1, EN 60947-5-5 |
| Terminal Identification | EN/IEC 60947-1 |
| Shipping Approvals | ABS |
| RoHS | ✓ |

Bulletin 800F
22.5 mm Push Buttons
Specifications

Back-of-Panel Components*

| Electrical Ratings | | | |
|--|---|---|------------------------|
| Standard contact block ratings | A600, Q600 600V AC AC 15, DC 13 to IEC/EN 60947-5-1 and UL 508, 17V, 5 mA min. | | |
| Low voltage contact block ratings* | 5V, 1 mA DC min. C300, R150, AC 15, DC 13 to EN 60947-5-1 and UL 508 | | |
| | Nominal Voltage | Range | Current Draw |
| LED Module Ratings | 24...120V AC/DC | 20...132V AC/DC | 15 mA (AC), 12 mA (DC) |
| | 24V AC | 10...29V AC | 31 mA |
| | 24V DC | 10...30V DC | 24 mA |
| | 120V AC | 102...132V AC | 6 mA |
| | 240V AC | 204...264V AC | 6 mA |
| Frequency | 50/60 Hz, DC | | |
| Thermal current | 10 A max. enclosed (40 °C ambient) to UL508, EN 60947-5-1 | | |
| Insulation voltage (U _i) | Screw terminal = 690V, spring-clamp = 300V | | |
| Wire capacity (screw terminal)‡ | #18...12 AWG (0.75...2.5 mm ²) Max. (2) #14 AWG or (1) #12 AWG | | |
| Wire capacity (spring-clamp terminal) | #18...14 AWG (0.75...1.5 mm ²) One per spring clamp, two spring clamps per terminal | | |
| Recommended tightening torque on screw terminals | 0.7...0.9 N•m (6...8 lb•in) | | |
| Dielectric strength (minimum) | 2500V for one minute | | |
| External short circuit protection | Standard blocks | 10 A type gL/gG cartridge fuse to EN 60269-2-1 or gN (Class J to UL 248-8 or Class C to UL 248-4) | |
| | Low voltage contact blocks | 6 A type gL/gG cartridge fuse to EN 60269-2-1 or gN (Class J to UL 248-8 or Class C to UL 248-4) | |
| Electrical shock protection | Finger-safe conforming to IP2X | | |
| Mechanical Ratings | | | |
| Vibration (assembled to panel) | Tested at 10...2000 Hz, 1.52 mm displacement (peak-to-peak) max./10 G max. 6 hr | | |
| Shock | Tested at 1/2 cycle sine wave for 11 ms and no damage at 100 G max. | | |
| Contact durability per EN 60947-5-1 (Annex C) | 10 000 000 cycles | | |
| Contact operation | N.O. | Slow double make and break | |
| | N.C. & S.M.C.B. | Slow double make and break — positive opening ⊖ | |
| | N.O.E.M. | Double break / double make, early make | |
| | N.C.L.B. | Double break / double make, late break — positive opening ⊖ | |
| | N.C.E.B. | Double break / double make, early break — positive opening ⊖ | |
| Push button travel to change electrical state | N.C. and N.O.E.M. | 1.5 mm (0.060 in.) | |
| | N.O. and N.C.L.B. | 2.5 mm (0.1 in.) | |
| Operating forces (typical) | Single circuit contact block | 3.4 N | |
| | Dual circuit contact block | 5...6.5 N | |
| Illumination | | | |
| LED Dominant Wavelength | Green | 525 nm | |
| | Red | 629 nm | |
| | Yellow | 590 nm | |
| | Blue | 470 nm | |
| | White | — | |
| LED Luminous Intensity | Green | 780 mcd | |
| | Red | 780 mcd | |
| | Yellow | 600 mcd | |
| | Blue | 168 mcd | |
| | White | 360 mcd | |
| Incandescent maximum wattage | 2.6 W | | |
| Materials | | | |
| Springs | Stainless steel and zinc coated music wire | | |
| Electrical contacts | Standard | Silver-nickel | |
| | Low voltage | Gold-plated over silver | |
| Terminals | Screw | Brass | |
| | Spring-clamp | Silver-plated brass | |

* Performance Data — see page Important-3 of the Industrial Controls catalog.

* Low voltage contacts are recommended for applications below 17V, 5 mA.

‡ Wires less than #18 AWG (0.75 mm²) may not hold in terminal securely.



Material Listing

| Component | For Use with | Material Used |
|-------------------------------------|---|---|
| Panel gasket | All operators | Nitrile, TPE |
| Diaphragm seal | Illuminated push button, non-illuminated push button | Automotive industry acceptable silicone |
| K-seal | Selector switch, key selector switch, push/twist-to-release E-stop, key E-stop, push/pull mushroom | Nitrile |
| Diaphragm retainer, return spring I | Illuminated push button, non-illuminated push button, momentary mushroom | Stainless steel |
| Return spring II | Reset, selector switch, key selector switch, alternate action, push/twist-to-release E-stop, key E-stop, push/pull mushroom | Zinc-coated music wire |
| Button cap/mushroom head | Non-illuminated push button, momentary mushroom, reset, push/twist-to-release E-stop, key E-stop, push/pull mushroom, multi-function | PBT/polycarbonate blend |
| 2-color molded button cap | Non-illuminated push button | PBT/polycarbonate blend |
| Lens | Multi-function | Acetal |
| Lens, knob | Illuminated push button, illuminated momentary mushroom, illuminated selector switch | Polyamide |
| Knob | Non-illuminated selector switch | Glass-filled polyamide |
| Plastic bezel/bushing I | Non-illuminated push button, illuminated push button, momentary mushroom, selector switch, key selector switch, push/twist-to-release E-stop, key E-stop, push/pull mushroom, multi-function, reset | Glass-filled polyamide |
| Plastic bezel/bushing II, jam nut | Pilot light, reset jam nut, reset pushers | Glass-filled PBT |
| Metal bezel/bushing | All metal operators | Zinc |
| Diffuser | Illuminated push button, pilot light | Polycarbonate |
| Legend frames | — | Glass-filled polyamide |
| Plastic mounting ring | All plastic operators | Glass-filled polyamide |
| Metal mounting ring | All metal operators | Chromated zinc |
| Plastic latch | — | Glass-filled polyamide |
| Metal latch | — | Chromated zinc + stainless steel |
| Plastic enclosure | — | PBT/polycarbonate blend |
| Metal enclosure | — | Aluminum |
| Terminal screws | LED module, incandescent module, contact blocks | Zinc-plated steel with chromate |
| Terminals | LED module, incandescent module, contact blocks | Brass with silver-nickel contacts |
| Spring clamps | LED module, incandescent module, contact blocks | Stainless steel |
| Lamp socket | Incandescent module | Brass |
| Housing | Incandescent module, LED module | Glass-filled polyamide |
| Low-voltage terminals | Contact blocks | Gold-plated silver-nickel contacts |
| Low-voltage spanner | Contact blocks | Gold-plated silver-nickel contacts |
| Spanner | Contact blocks | Brass with silver-nickel contacts |
| Boot | Toggle Switch, illuminated push button, non-illuminated push button, multi-function illuminated and non-illuminated | Automotive industry acceptable silicone |

2-Position Key-Operated Selector Switches, Non-Illuminated



Key Selector Switch
 Cat. No. 800FP-KM21R

Switching Angle



| Target Table and Operator Position* | | |
|-------------------------------------|---|---|
| Contact Type➤ | | |
| N.O. | O | X |
| N.C. | X | O |

Note: X = Closed/O = Open

➤ Contact selection is limited to the following options, consult your local Rockwell Automation sales office or Allen-Bradley distributor for other options.

| Key Removal Position | Operator Type | | Pkg. Quantity | Key Selector Switch Operators | |
|----------------------|---------------|--|---------------|-------------------------------|------------|
| | | | | Plastic | Metal |
| | | | | Cat. No. | Cat. No. |
| Left | | | 1 | 800FP-KM21 | 800FM-KM21 |
| Both | | | | 800FP-KM23 | 800FM-KM23 |

* Target table for spring return from left is reversed from what is shown in the table.

800F **M** - **KM2** **1** **_____**
 a **b** **c** **d**

a

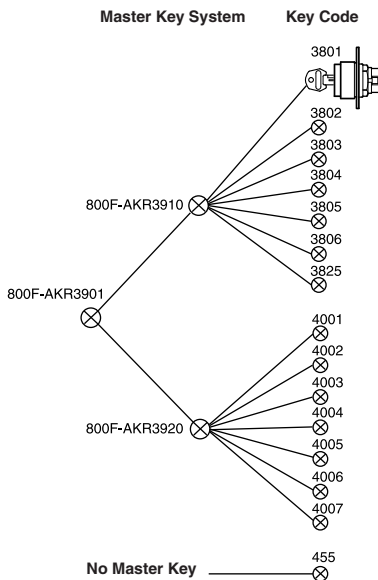
| Operator Construction | |
|-----------------------|--|
| Code | Description |
| P | Round plastic operator (IP66, Type 4/13) |
| M | Round metal operator (IP66, Type 4/13) |

b

| Operator Type | | |
|---------------|--|--|
| Code | Type | |
| KM2 | Maintained (60° switching angle) | |
| KL2 | Spring return from left (60° switching angle) | |
| KR2 | Spring return from right (60° switching angle) | |

c

| Key Removal Position* | | |
|-----------------------|----------|--|
| Code | Position | |
| 1 | Left | |
| 2 | Right | |
| 3 | Both | |



d

| Ronis Key Lock†§* | |
|-------------------|-----------------|
| Code | Key No. |
| Blank | 3825 (Standard) |
| R | 455 |
| 01R | 3801 |
| 02R | 3802 |
| 03R | 3803 |
| 04R | 3804 |
| 05R | 3805 |
| 06R | 3806 |
| 27R | 4001 |
| 28R | 4002 |
| 29R | 4003 |
| 30R | 4004 |
| 31R | 4005 |
| 32R | 4006 |
| 33R | 4007 |

* Key removal in maintained positions only.

† Keyed operators are IP66, Type 4/13.

§ Not intended for high security applications. Interoperability is possible with certain key/cylinder lock combinations. Consult your local Rockwell Automation sales office or Allen-Bradley distributor for interoperability information.

* For replacement Ronis keys, see Accessories, page 10-111.

Toggle Switch Operators*❄



Toggle Switch Operator
 Cat. No. 800FM-JM2

Target Table and Operator Position (2-Position)

| Contact Type§ | Position on Mounting Latch | | | |
|---------------|----------------------------|-------------|--------|--------------|
| | | Toggle Left | Center | Toggle Right |
| N.O. | Left | O | O | X |
| N.O. | Right | X | O | O |
| N.O. | Center | X | O | X |
| N.C. | Left | X | X | O |
| N.C. | Right | O | X | X |
| N.C. | Center | O | X | O |

Note: X = Closed/O = Open

Target Table and Operator Position (4-Position)‡

| Contact Type§ | Position on Mounting Latch | | | | | |
|---------------|----------------------------|-----------|-------------|--------|--------------|-------------|
| | | Toggle Up | Toggle Left | Center | Toggle Right | Toggle Down |
| N.O. | Left | X | O | O | O | O |
| N.O. | Right | O | X | O | O | O |
| N.O. | Center | X | X | O | O | O |
| N.C.L.B. | Left | O | X | X | X | X |
| N.C.L.B. | Right | X | O | X | X | X |
| N.C.L.B. | Center | O | O | X | X | X |
| N.C.E.B. | Left | O | O | O | O | X |
| N.C.E.B. | Right | O | O | O | X | O |

Note: X = Closed/O = Open

§ Contact selection is limited to the following options, consult your local Rockwell Automation sales office or Allen-Bradley distributor for other options.

800F -
 a b c

a

| Operator Construction | |
|-----------------------|--|
| Code | Description |
| M | Round metal operator (IP66, Type 4/13) |

b

| Operator Type | |
|---------------|---------------|
| Code | Description |
| J | Toggle switch |

c

| Operator Function | |
|-------------------|------------------------|
| Code | Description |
| M2 | 2-position, maintained |
| R2 | 2-position, momentary |
| M4 | 4-position, maintained |
| R4 | 4-position, momentary |

10

* Use legend plates 800F-34_ and 800F-35_.

❄ Silicone boot comes standard with toggle switch, please see page 10-108 for replacement boots.

‡ Must use N.O., N.C.E.B., or N.C.L.B. contact blocks only. Cannot use N.C. or N.O.E.M. contact blocks with 4-position toggle switch.

Back-of-Panel Components

Contact Blocks with Latch — Composite

800F – P X 0 1 E
 a *b* *c* *d* *e*



a

| Style | |
|-------|---------------|
| Code | Description |
| P | Plastic latch |
| M | Metal latch |

c

| N.O. (Normally Open) Circuits | |
|-------------------------------|-------------|
| Code | Description |
| 0 | No contact |
| 1 | 1 N.O. |
| 2 | 2 N.O. |
| 3 | 3 N.O. |
| 4 | 4 N.O. |
| 5 | 5 N.O. |
| 6 | 6 N.O. |

d

| N.C. (Normally Closed) Circuits | |
|---------------------------------|-------------|
| Code | Description |
| 0 | No contact |
| 1 | 1 N.C. |
| 2 | 2 N.C. |
| 3 | 3 N.C. |
| 4 | 4 N.C. |
| 5 | 5 N.C. |
| 6 | 6 N.C. |

b

| Contact Block(s) Termination Style* | |
|-------------------------------------|--------------------------|
| Code | Description |
| X | Screw termination |
| Q | Spring-clamp termination |

e

| Specialty Contact Block(s) | |
|----------------------------|----------------------------|
| Code | Description |
| Blank | Standard blocks |
| V | Low voltage — QuadCONNECT™ |
| E | N.O. early make |
| L | N.C. late break |
| B | N.C. early break |
| S | N.C. self-monitoring |

* Six circuits maximum allowable.

Power Modules with Latch — Composite

800F – M N 3 G
 a *b* *c* *d*



a

| Style | |
|-------|---------------|
| Code | Description |
| P | Plastic latch |
| M | Metal latch |

c

| Voltage | |
|---------|-------------|
| Code | Description |
| 0 | No bulb♣ |
| 1 | 6V AC/DC♣ |
| 2 | 12V AC/DC♣ |
| 3 | 24V AC/DC |
| 4 | 48V AC/DC♣ |
| 5 | 120V AC |
| 7 | 240V AC➤ |

d

| Lamp Color⌘ | |
|-------------|--------------|
| Code | Description |
| C | Incandescent |
| R | Red LED |
| G | Green LED |
| Y | Amber LED |
| W | White LED |
| B | Blue LED |

b

| Power Module Type‡§ | |
|---------------------|---|
| Code | Description |
| D | Incandescent module, screw termination |
| N | Integrated LED module, screw termination |
| Q | Integrated LED module, spring-clamp termination |

‡ LED modules for use with all illuminated operators. Incandescent module for use with pilot lights, momentary push buttons, and momentary mushroom operators only.

§ Four circuits maximum allowable when power module is used. Contact blocks cannot be stacked on power module.

♣ Only available for incandescent module.

➤ Only available for integrated LED module.

⌘ For best illumination results, LED color should match lens color. For yellow operator, select a white LED.

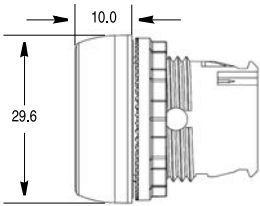
22.5 mm Push Buttons

Approximate Dimensions

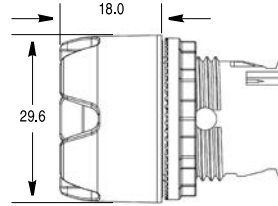
Approximate Dimensions

Dimensions in millimeters. Dimensions are not intended to be used for manufacturing purposes. Refer to RAISE software for additional dimensional information.

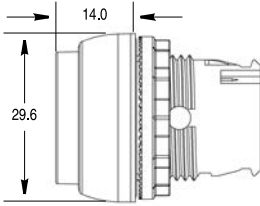
Non-Illuminated and Illuminated Momentary Flush Push Button Operators



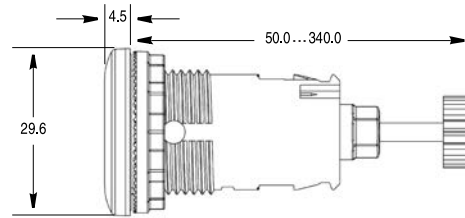
Illuminated Momentary Guarded Push Button Operators



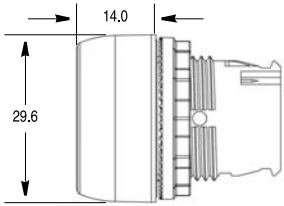
Illuminated and Non-Illuminated Momentary Extended Push Button Operators



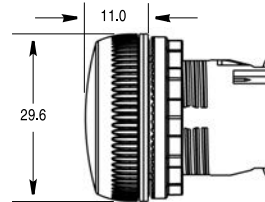
Reset Operators with Reset Rod



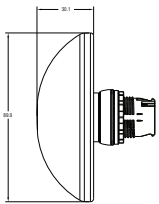
Non-Illuminated Guarded, Illuminated and Non-Illuminated Alternate Action Push Button Operators



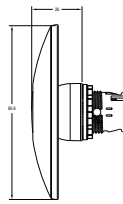
Pilot Light Operators



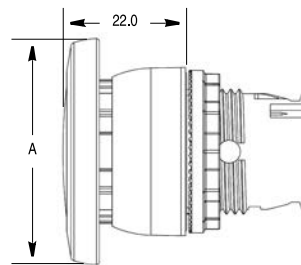
90 mm Half Dome



90 mm Mushroom

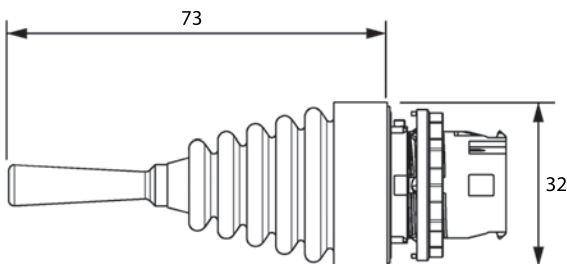


Illuminated and Non-Illuminated Momentary Mushroom Operators 40 mm and 60 mm



| Operator | A |
|----------|------|
| 40 mm | 39.8 |
| 60 mm | 59.8 |

Toggle Switch Operators



Selector Jog Operators

